



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4436-043

Job Sheet 173501



Part No: D4436-043

Job Qty: 2 ea

Part Name: Aft Outboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A SHEETS 2,4,5 IPP revA 11.10.06 new issue EC verified by:DD IPP REV:B 12.01.24 PER DWG REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Waterjet		SC 18/03/14
100	Waterjet	2 pcs	3/8/18	3/8/18	0.00	0.30	Waterjet1		SC 18/03/14
110	QC	2 pcs	3/8/18	3/8/18	0.00	0.00	QC2 Waterjet-3		SC 18/03/14
120	QC	2 pcs	3/8/18	3/8/18	0.00	0.00	QC8-4		38
130	Brake NC	2 pcs	3/8/18	3/8/18	0.06	0.17	Brake NC 2		2-88
140	Small Fab	2 pcs	3/8/18	3/8/18	0.00	0.23	Small Fab-6		DAS
150	QC	2 pcs	3/8/18	3/8/18	0.00	0.00	QC5		38
160	HandFinish	2 pcs	3/8/18	3/8/18	0.00	0.23	HandFinish1		SA 18-01-08
170	QC	2 pcs	3/8/18	3/8/18	0.00	0.00	QC7-3		FF
180	Small Fab	2 pcs	3/8/18	3/8/18	0.00	0.23	Small Fab-6		DAS
185	QC	2 pcs	3/8/18	3/8/18	0.00	0.00	QC5		DAS
190	Powdercoat	2 pcs	3/8/18	3/8/18	0.00	0.10	Powdercoat4	DL1	BE 18-04-12
200	QC	2 pcs	3/8/18	3/8/18	0.00	0.00	QC3		38
202	Small Fab	2 pcs	3/9/18	3/9/18	0.00	0.23	Small Fab-6		FF
205	QC	2 pcs	3/9/18	3/9/18	0.00	0.00	QC5		DAS
210	Packaging	2 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3-2	5/621	APR 10 2018
220	QC21-SA	2 Ea	3/9/18	3/9/18	0.00	0.00	QC21		21 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	
M6061T6S.040	6061-T6 .040 Sheet	3.1800 sf (1.59 ea)	90-Start up Operation	
MS20426AD3-2	Rivet	8 Ea (4 ea)	180-Small Fab	5018535
MS21075L08	Anchor Nut	4 Ea (2 ea)	180-Small Fab	5024476
D4441-1	Rubber Seal	2.8160 Ea (1.408 ea)	202-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	3	234	0
180-Small Fab	MS20426AD3-2	8	84	0
	MS21075L08	4	142	0
202-Small Fab	D4441-1	3	157	0

M138700 start + 2:40 Temp 320° Finish 3:10.



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Container No: S051076



Part: D4436-043

Job No: 173501

Serial No/Batch: S051076

Revision:

Inspector:

Date: 03/14/18

Part Specifications

Specifications could not be found.

Plex 3/2/18 12:04 PM Dart.Gagnon.Michelle

DART AEROSPACE LTD		Work Order:	17.3501
Description: AFT outboard Bracket Assembly		Part Number:	D4436-043
Inspection Dwg: D4436	Rev:		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	SC	Checked by:	38	QC Inspector:	
Date:	18/03/14	Date:	MAR 15 2014	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	